

1 Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: 2K HS Activator 5L**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the preparation** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

Techpol Ltd
Unit 4, Caen View, Rushy Platt, Swindon.
Wiltshire, UK
Tel.: +44 (0) 1793 871550
Fax.: +44 (0) 1793 644496
e-mail: gary.w@techpolltd.com www.techpolltd.com
Further information obtainable from: Laboratory
Emergency telephone number: +44 (0) 1793 871550

2 Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



Xn; Harmful

R20: Harmful by inhalation.



Xi; Irritant

R37: Irritating to respiratory system.



Xi; Sensitising

R43: May cause sensitisation by skin contact.

R10-52/53-66: Flammable. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Repeated exposure may cause skin dryness or cracking.

- **Information concerning particular hazards for human and environment:**

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

At long or repeated contact with skin it may cause dermatitis due to the degreasing effect of the solvent.

(Contd. on page 2)

Trade name: 2K HS Activator 5L

(Contd. of page 1)

Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS02 GHS07

Signal word Warning**Hazard-determining components of labelling:**

Hexamethylene diisocyanate, oligomers

n-butyl acetate

hexamethylene-di-isocyanate

Hazard statements

H226 Flammable liquid and vapour.

H332 Harmful if inhaled.

H317 May cause an allergic skin reaction.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P241 Use explosion-protected electrical/ventilating/lighting/equipment.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P321 Specific treatment (see on this label).

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

EUH066 Repeated exposure may cause skin dryness or cracking.

Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

3 Composition/information on ingredients**3.2 Chemical characterization: Mixtures**

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 28182-81-2	Hexamethylene diisocyanate, oligomers	50-100%
NLP: 500-060-2	☒ Xn R20; ☒ Xi R37; ☒ Xi R43	
Reg.nr.: 01-2119488934-20	☒ Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335	

(Contd. on page 3)

Trade name: 2K HS Activator 5L

		(Contd. of page 2)
CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-butyl acetate R10-66-67 ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	20-<25%
CAS: 763-69-9 EINECS: 212-112-9	ethyl 3-ethoxypropionate R66 ⚠ Flam. Liq. 3, H226	10-<20%
CAS: 64742-95-6 EINECS: 265-199-0 Reg.nr.: 01-2119455851-35	Solvent naphtha (petroleum), light arom. ⚠ Xn R65; ⚠ Xi R37; ⚠ N R51/53 R10-66-67 ⚠ Flam. Liq. 3, H226; ⚠ Asp. Tox. 1, H304; ⚠ Aquatic Chronic 2, H411; ⚠ STOT SE 3, H335-H336	2.5-<3%
CAS: 77-58-7 EINECS: 201-039-8	dibutyltin dilaurate ⚠ Xn R48/22; ⚠ Xi R36/38; ⚠ N R50/53 ⚠ STOT RE 2, H373; ⚠ Aquatic Acute 1, H400; ⚠ Aquatic Chronic 1, H410; ⚠ Skin Irrit. 2, H315; ⚠ Eye Irrit. 2, H319	0.1-<0.25%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

4 First aid measures· **4.1 Description of first aid measures**· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.· **After eye contact:** Rinse opened eye for several minutes under running water.· **After swallowing:** If symptoms persist consult doctor.· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Firefighting measures· **5.1 Extinguishing media**

· **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **5.2 Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

Hydrogen cyanide (HCN)

· **5.3 Advice for firefighters**

· **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures· **6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

(Contd. on page 4)

Trade name: 2K HS Activator 5L

(Contd. of page 3)

· **6.2 Environmental precautions:**

Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.

Decontaminate immediately with suitable mixture (flammable):

- as such usable (inflammatory!):

water	45 Vol.%
ethanol or isopropanol	50 Vol.%
ammonia solution (Density= 0.88)	5 Vol.%

- alternatively (non-flammable):

sodium carbonate	5 Vol.%
water	95 Vol.%

Add the same decontaminant to any residues and allow to stand for several days in an non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).

· **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.

· **Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke. Protect against electrostatic charges.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** No special requirements.

· **Information about storage in one common storage facility:**

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.

Store away from foodstuffs.

· **Further information about storage conditions:**

Keep container tightly sealed.

Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.

· **Storage class:** 3

· **7.3 Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical facilities:** No further data; see item 7.

(Contd. on page 5)

Trade name: 2K HS Activator 5L

(Contd. of page 4)

· 8.1 Control parameters**· Ingredients with limit values that require monitoring at the workplace:****28182-81-2 Hexamethylene diisocyanate, oligomers**

EBW ()	Short-term value: 0.5 mg/m ³ exposition evaluation valu TRGS 430 (EBW)
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123-86-4 n-butyl acetate

WEL ()	Short-term value: 966 mg/m ³ , 200 ppm Long-term value: 724 mg/m ³ , 150 ppm
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· **Additional information:** The lists valid during the making were used as basis.

· 8.2 Exposure controls**· Personal protective equipment:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

· Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Filter A/P2

· Protection of hands:

Protective gloves

· Material of gloves

Butyl rubber, BR

Recommended thickness of the material: ≥ 0.7 mm

· Penetration time of glove material Value for the permeation: Level ≤ 3 **· Eye protection:**

Tightly sealed goggles

9 Physical and chemical properties

· 9.1 Information on basic physical and chemical properties**· General Information****· Appearance:**

Form: Fluid

Colour: According to product specification

· Odour: Characteristic

· Odour threshold: Not determined.

· pH-value: Not determined.

(Contd. on page 6)

Trade name: 2K HS Activator 5L

(Contd. of page 5)

· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	124 °C
· Flash point:	28 °C (DIN 53213)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	370 °C (DIN 51794)
· Decomposition temperature:	Not determined.
· Self-igniting:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Explosion limits:	
Lower:	1.1 Vol %
Upper:	7.5 Vol %
· Vapour pressure at 20 °C:	10.7 hPa
· Density at 20 °C:	1.031 g/cm ³ (DIN 53217)
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic at 20 °C:	13 s (DIN 53211/4)
· Solvent content:	
Organic solvents:	45.4 %
VOC (EC)	468.0 g/l
Solids content (weight-%):	54.6 %
· 9.2 Other information	No further relevant information available.

10 Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Possible in traces.
Nitrogen oxides
Hydrogen chloride (HCl)
Hydrogen cyanide (prussic acid)
Carbon monoxide
Nitrogen oxides (NOx)

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(Contd. on page 7)

Trade name: 2K HS Activator 5L

(Contd. of page 6)

11 Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values relevant for classification:**

64742-95-6 Solvent naphtha (petroleum), light arom.

Oral	LD50	>2000 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rab)
Inhalative	LC50/4 h	>10.2 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Harmful
Irritant

12 Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Harmful to fish

- **Additional ecological information:**

- **General notes:**

Water hazard class 1 (German Regulation) : slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Harmful to aquatic organisms

- **12.5 Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **12.6 Other adverse effects** No further relevant information available.

13 Disposal considerations

- **13.1 Waste treatment methods**

- **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- **European waste catalogue**

08 01 11*	waste paint and varnish containing organic solvents or other dangerous substances
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- **Uncleaned packaging:**

- **Recommendation:** Disposal must be made according to official regulations.

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(Contd. on page 8)

Trade name: 2K HS Activator 5L

(Contd. of page 7)

14 Transport information

· 14.1 UN-Number · ADR, IMDG, IATA	UN1263
· 14.2 UN proper shipping name · ADR · IMDG, IATA	1263 PAINT RELATED MATERIAL, special provision 640E PAINT RELATED MATERIAL
· 14.3 Transport hazard class(es) · ADR	
	
· Class · Label	3 (F1) Flammable liquids. 3
· IMDG, IATA	
	
· Class · Label	3 Flammable liquids. 3
· 14.4 Packing group · ADR, IMDG, IATA	III
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user · Danger code (Kemler): · EMS Number:	Warning: Flammable liquids. 30 F-E, S-E
· 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR · Transport category · Tunnel restriction code	3 D/E
· UN "Model Regulation":	UN1263, PAINT RELATED MATERIAL, special provision 640E, 3, III

15 Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- National regulations:

Class	Share in %
NK	25-50

(Contd. on page 9)

Trade name: 2K HS Activator 5L

(Contd. of page 8)

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

- H226 *Flammable liquid and vapour.*
- H304 *May be fatal if swallowed and enters airways.*
- H315 *Causes skin irritation.*
- H317 *May cause an allergic skin reaction.*
- H319 *Causes serious eye irritation.*
- H332 *Harmful if inhaled.*
- H335 *May cause respiratory irritation.*
- H336 *May cause drowsiness or dizziness.*
- H373 *May cause damage to organs through prolonged or repeated exposure.*
- H400 *Very toxic to aquatic life.*
- H410 *Very toxic to aquatic life with long lasting effects.*
- H411 *Toxic to aquatic life with long lasting effects.*
- R10 *Flammable.*
- R20 *Harmful by inhalation.*
- R36/38 *Irritating to eyes and skin.*
- R37 *Irritating to respiratory system.*
- R43 *May cause sensitisation by skin contact.*
- R48/22 *Harmful: danger of serious damage to health by prolonged exposure if swallowed.*
- R50/53 *Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.*
- R51/53 *Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.*
- R65 *Harmful: may cause lung damage if swallowed.*
- R66 *Repeated exposure may cause skin dryness or cracking.*
- R67 *Vapours may cause drowsiness and dizziness.*

· **Abbreviations and acronyms:**

- RID: *Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*
- ICAO: *International Civil Aviation Organization*
- ADR: *Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)*
- IMDG: *International Maritime Code for Dangerous Goods*
- IATA: *International Air Transport Association*
- GHS: *Globally Harmonized System of Classification and Labelling of Chemicals*
- EINECS: *European Inventory of Existing Commercial Chemical Substances*
- ELINCS: *European List of Notified Chemical Substances*
- CAS: *Chemical Abstracts Service (division of the American Chemical Society)*
- VOC: *Volatile Organic Compounds (USA, EU)*
- LC50: *Lethal concentration, 50 percent*
- LD50: *Lethal dose, 50 percent*

· *** Data compared to the previous version altered.**