

TECHNICAL DATASHEET

MILLA-Stop Compact AC 815

General Information

: Milla-Stop Compact AC 815 is an easy sandable 2K-filler of excellent filling power, to be used for the car refinishing sector on previously primed parts. Spot repairs can be carried out without the filler sinking or the build up of edges.

Field of Application

: Car, Bus, Larry .

Recommended products

: 2K Hardener 5:1 : Milla-Hardener HS 242

Cleaning agent

: Millaco thinner 2030; add: approx. 10%
: Silicone Remover 990 (fast) / 980 (slow)

Technical datas:

Color

: beige

Dry film thickness in 1,5 layer

: $\pm 60 - 80 \mu\text{m}$

Consumtion

: $5 - 6 \text{ m}^2 / \text{l by } 60 \mu\text{m}.$

Potlife 21° C

: 3 – 4 h.

Dryingtime 23° C (rel. humidity 65%)

: recoat time : 3-5 h.

Dryingtime 60° C (rel. humidity 65%)

: recoat time : 30 - 40 min
Wet sanding with P 600 - 800
Dry sanding with P 320 after
force drying.

Application

: spray gun:
spraying nozzle:
flow air : 1.6 – 1.8 mm
spray gun : 1.5 – 1.6 mm
spraying pressure : 3.5 – 4.5 ato

