

Mipa 2K-MS-Clear coat C 75 is based on a high quality acryl resin with UV-protection. Universally suitable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.  
Consumption: 6 - 8 m<sup>2</sup> / l.

Colour shade	transparent		
Mixing ratio	2 : 1 by volume		
Hardener	Mipa 2K - Härter MS 10, MS 25 or MS 40		
Thinners	Mipa 2K - Verdünnung; add about 10%		
Spraying viscosity 20° C	18 - 20 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	4 - 5 bar	1,4 mm	2
Airless / Airmix			
Pot life	4 - 6 h		
Coat thickness / dry film	40 - 50 µm		
Curing time / Flash off time	5 - 10 min. between the spraying operations		
Dry	recoat time	dust dry	set to touch
Object temp. 20° C		30 min.	12 h
Object temp. 60° C		5 min.	30 min.
			full hardness
			24 h
			2 h

**Operation conditions:** from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.