

Product Information

Mipa 1K-Fast-Filler an acid 1K repair filler with excellent filling power. Suitable for application on sanded old 2K paint work, factory primers and directly on steel, aluminium and galvanized substrates. Time saving as result of easy sanding and fast drying time. Chromate and lead free. Fast and easy sanding. Do not apply on old thermoplastic paint.
Consumption: 5 - 7 m² / l.

Colour shade	grey		
Mixing ratio			
Hardener			
Thinners	Mipa Verdünnung UN, UN 21; add approx. 50 - 70%		
Spraying viscosity 20°C	18 - 22 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	4 - 5 bar	1.4 - 1.8 mm	2 - 3
Airless / Airmix			
Pot life			
Coat thickness / dry film	40 - 50 µm		
Curing time / Flash off time	10 min. before oven drying		
Dry	recoat time	dust dry	set to touch
Object Temp. 20°C	30 min.	15 min.	
Object Temp. 60°C	15 min.	5 min.	
	wet sandable: after 45 min.		
VOC content:	EU limiting value for the product (cat. B/c): 780 g/l This product contains max. 780 g/l VOC [6.50 lbs/gal]		

Remarks :

Processing conditions: from + 10°C and up to 75% relative air humidity.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.