



## 5600 Air-Dry Clear

**ACCELERO**

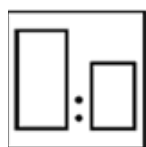
### Description:

Accelero 5600 is a conventional scratch resistant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature.

It uses the same HS hardener family (H500, H600, H700) as other premium clearcoats in the GENERAL range, providing a complete and compact offer.

### Suitable Substrates:

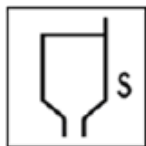
- “General” GenRock Basecoat.
- “General” Gen<sub>2</sub>O Basecoat.



Mix 2:1:10-15% with H500, H600, H700 General Hardener and Thinner

100%	50%	10-15%
5600	H500 FAST HS HARDENER	S711 THINNER
<b>5600</b>	<b>H600 NORMAL HS HARDENER</b>	<b>S711 THINNER*</b>
5600	H700 SLOW HS HARDENER	S721 THINNER

*\*Recommended*



17-19 s / DIN 4 mm / 20°C

Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm



1 medium + 1 full coat  
3-5 minutes between coats  
35 – 45 micron  
2.0 – 2.2 bar inlet pressure



Dust free after	15 minutes @ 25 °C (77°F) 25 minutes @ 20 °C (68°F)
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Touch free after	20 minutes @ 25 °C (77°F) 45 minutes @ 20 °C (68°F)
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Sandable & Polishable after	60 minutes @ 25 °C (77°F) 90 minutes @ 20 °C (68°F)
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5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.

Substrate temperature 80°C-100°C (176°F to 212°F)

**\*Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.**



Wear suitable protection

### **VOC (2004/42/EC):**

VOC (2004/42/EC): 2004/42/EC IIB (e) (840)465. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 465 g/l.

**Specific Gravity:** 0.994 kg/cm<sup>3</sup>

**Flash Point:** 25°C (77°F)

**Solids Content:** Approximately 48 % by weight RFU

**Coverage:** 7-8 m<sup>2</sup>/l at 35-45 micron film thickness (theoretical)

**SDS:** Refer to the safety data sheet

Product Data Sheet