

S1000

UNIVERSAL POLYESTER PUTTY

SYROXTM

DESCRIPTION

S1000 Universal Polyester Putty is a no-nonsense putty that's part of the compact Syrox refinish system. It adheres well to most popular vehicle substrates.

SYROX REFINISH SYSTEM



PRODUCT LIST

- S1000 UNIVERSAL POLYESTER PUTTY
- BPO Hardener Paste Red



FEATURES

- Smooth application.
- Provides even substrate.
- Easy to sand.

TECHNICAL DATA SHEET

S1000

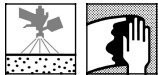
UNIVERSAL POLYESTER PUTTY



Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or soft aluminium sanded and cleaned.
Old or original paintwork.
OEM Primer (e-coat), sanded and cleaned.
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.
Before further treatment, clean once more with SYROX S9001 Cleaner.



High temperature			Standard	
	Volume	Weight	Volume	Weight
S1000	100 %	100	100 %	100
BPO RED	1 %	1	2 %	3



at 20°C with 2% BPO HARDENER RED: 5 min - 6 min



Apply smooth film immediately after mixing, avoiding air entrapment.



BPO RED	
20 °C	15 min - 20 min



Guideline for short wave IR equipment
Half power: 2 - 3 min



Coarse sand P80 - P120
Final sand P180 - P240



Primer
2K Surfacer

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

TECHNICAL DATA SHEET

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Products

S1000 UNIVERSAL POLYESTER PUTTY

BPO Hardener Paste Red

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Reaction temperature should be at least +5°C.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Syrox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Syrox product range, unless explicitly indicated otherwise.

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