

# S2000

## 1K WASHPRIMER LIGHTGREY

**SYROX**<sup>TM</sup>

### DESCRIPTION

S2000 1K Wash Primer is an acid primer that's part of the compact Syrox refinish system. It's formulated specifically for use on bare metal and provides very good anti-corrosion protection.

### SYROX REFINISH SYSTEM



### PRODUCT LIST

- S2000 1K WASHPRIMER LIGHTGREY
- S8000 THINNER



### FEATURES

- Suitable for use below SYROX S3020 and S3060 Sanding Surfacers.
- Provides excellent adhesion.
- Zinc chromate free.
- Corrosion Protection.

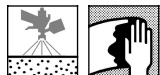
**\$2000**



## Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Steel, galvanised steel and soft aluminium, sanded and cleaned.  
Factory primer, lightly sanded.  
Old or original paintwork (except thermoplastic paintwork) well sanded.  
Surfaces treated with S1000 UNIVERSAL PUTTY and then sanded.



Standard		
	Volume	Weight
S2000	2	100
S8000	1	39



Pot life at 20°C: 0 min



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.5	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.5	0.7 bar	atomisation pressure

see manufacturer's instructions



1 coat

final flash-off: 10 min - 15 min at 20°C



DRYING	
20 °C	10 min - 15 min



Guideline for short wave IR equipment  
Half power: 5 min



### S3110, S3140 & S3170 Sanding Surfacers Plus

VOC compliant

2004/42/IIB(c)(780) 760: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 780 g/l of VOC. The VOC content of this product in ready to use form is maximum 760 g/l.

# TECHNICAL DATA SHEET

## S2000

### 1K WASHPRIMER LIGHTGREY

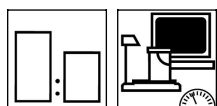


#### Products

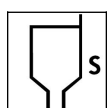
S2000 1K WASHPRIMER LIGHTGREY

S8000 THINNER

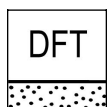
#### Product mix



Mixing ratios with special agents are available in the productmix table on Colour Search and in the specific TDS.



DIN 4: 18 - 20 s at 20°C



15 µm per coat

#### Theoretical coverage

130 m<sup>2</sup>/l at 1 micron dry film thickness

Due to different Activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

#### Remarks

- Only use plastic or inner coated metal cans.
- Dry sanding only allowed for lightly denibbing.
- Do not recoat with polyester-, epoxy- or waterborne products.
- Material has to be at room temperature (18-25°C) before use.
- Not suitable for application on thermoplastic paintwork.
- Mix thoroughly by hand before placing the can on mixing machine.

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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Syrox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Syrox product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.